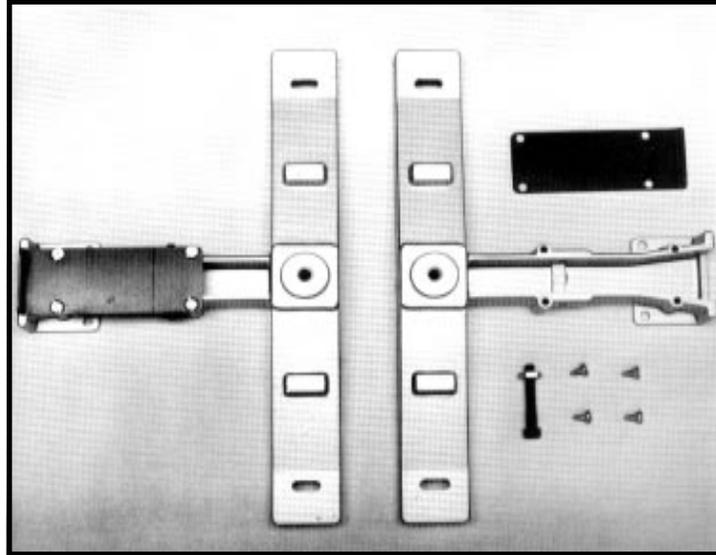




Suggestions for Assembly and Mounting of #2300 Coupler Pocket & Body Bolster

P.O. Box 1931 Ferndale , WA 98248 1-800-224-1853



This kit is designed to accept our #2400 Automatic Couplers & Draft Gear, and provides for direct mounting of any of our freight truck kits.

The Small Parts Bag which accompanies your Coupler Pocket & Body Bolster Castings contains two (2) Cover Plates and two (2) 10-32 x 1 1/4" socket-head bolts with nuts, as well as eight (8) 6-32 round head Cover Retaining Screws. Notice that the Coupler Pocket & Body Bolster Castings come with two holes drilled in the sides of the coupler pockets, one of which is tapped 10-32. The Coupler assembly is mounted in the pocket by slipping the socket-head bolt through the untapped hole in the coupler pocket, through the hole in the Coupler Centering Block in each assembled Coupler, and then screwing it into the tapped side of the coupler pocket. The 10-32 nut serves as a locking nut to prevent the bolt coming loose. Application of some blue locktite to the nut will ensure it stays put.

The Cover Plate is mounted using the 6-32 Round Head Screws. Carefully hand tap the four cored holes 6-32 with a 6-32 hand tap. Then place the Cover Plate over the Coupler Pocket with the lip facing outward and away from the coupler shank. Secure the Cover Plate with four (4) 6-32 screws.

The Coupler Pocket & Body Bolster Castings can be attached to the underside of the car using appropriate fasteners of the builder's choosing inserted through the cored 3/16" slots on the outside ends of the Bolster and the cored 3/16" diameter holes alongside the coupler pocket.